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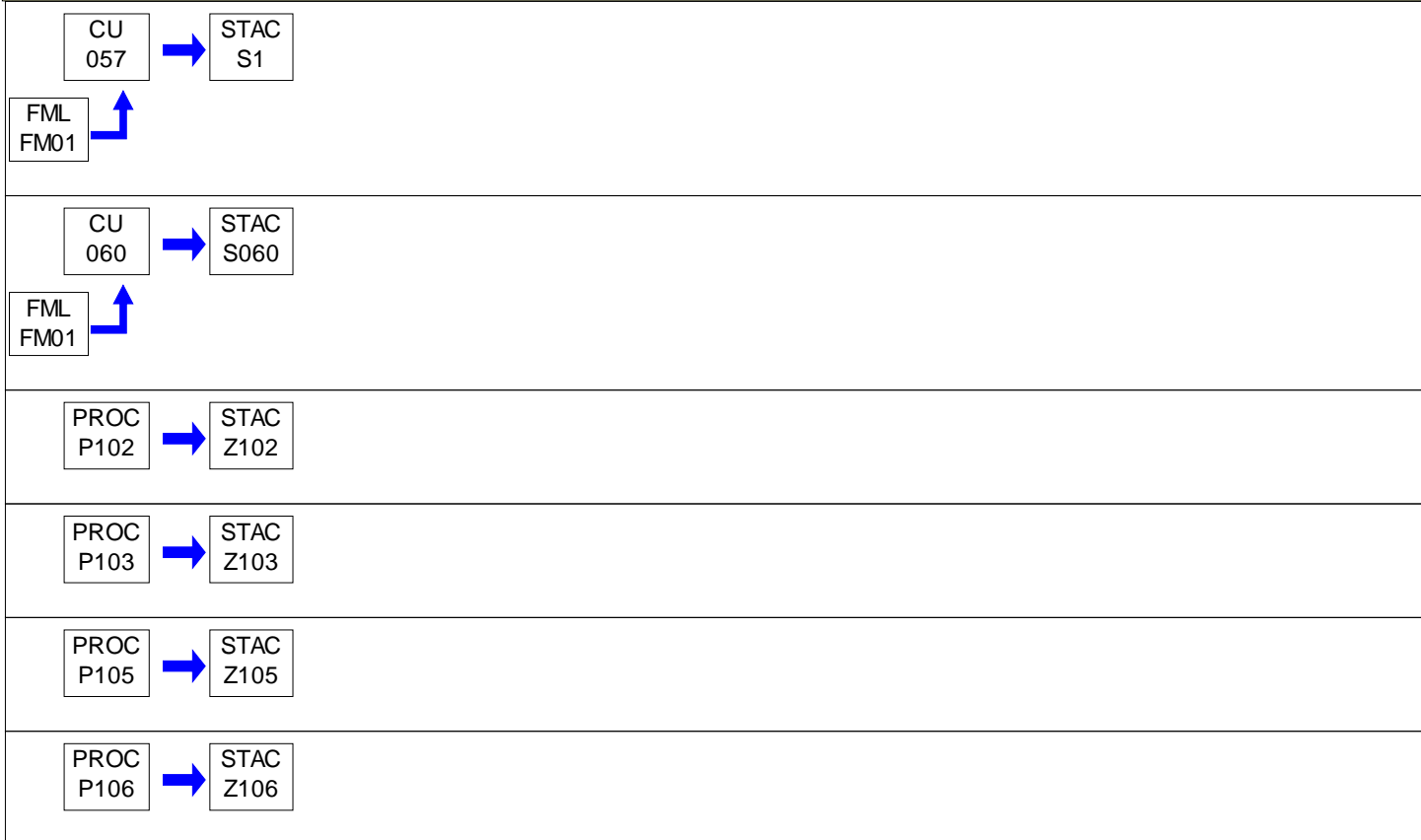
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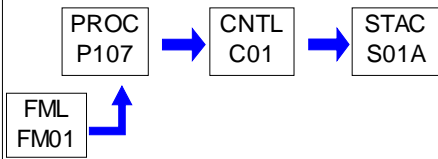
**SECTION A. Site Inventory List**

Source ID	Source Name	Capacity/Throughput	Fuel/Material
057	BOILERS #1 AND #2		
060	AIR MAKEUP UNITS		
P102	INK JET CODING PRINTERS		
P103	PARTS WASHER		
P105	PREBAKE & BAKING FUGITIVES		
P106	PAINTING OPERATION		
P107	AMF BAKETECH BREAD OVEN	13,777.000 Lbs/HR	
C01	CATALYTIC OXIDIZER		
FM01	NATURAL GAS PIPELINE		
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**PERMIT MAPS**



**PERMIT MAPS**



**SECTION B. General State Only Requirements****#001 [25 Pa. Code § 121.1]****Definitions.**

Words and terms that are not otherwise defined in this permit shall have the meanings set forth in Section 3 of the Air Pollution Control Act (35 P.S. § 4003) and in 25 Pa. Code § 121.1.

**#002 [25 Pa. Code § 127.446]****Operating Permit Duration.**

- (a) This operating permit is issued for a fixed term of five (5) years and shall expire on the date specified on Page 1 of this permit.
- (b) The terms and conditions of the expired permit shall automatically continue pending issuance of a new operating permit, provided the permittee has submitted a timely and complete application and paid applicable fees required under 25 Pa. Code Chapter 127, Subchapter I and the Department is unable, through no fault of the permittee, to issue or deny a new permit before the expiration of the previous permit.

**#003 [25 Pa. Code §§ 127.412, 127.413, 127.414, 127.446 & 127.703(b)]****Permit Renewal.**

- (a) The permittee shall submit a timely and complete application for renewal of the operating permit to the appropriate Regional Air Program Manager. The application for renewal of the operating permit shall be submitted at least six (6) months and not more than 18 months before the expiration date of this permit.
- (b) The application for permit renewal shall include the current permit number, a description of any permit revisions that occurred during the permit term, and any applicable requirements that were promulgated and not incorporated into the permit during the permit term. An application is complete if it contains sufficient information to begin processing the application, has the applicable sections completed and has been signed by a responsible official.
- (c) The permittee shall submit with the renewal application a fee for the processing of the application as specified in 25 Pa. Code § 127.703(b). The fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" and submitted with the fee form to the respective regional office.
- (d) The renewal application shall also include submission of proof that the local municipality and county, in which the facility is located, have been notified in accordance with 25 Pa. Code § 127.413.
- (e) The application for renewal of the operating permit shall also include submission of supplemental compliance review forms in accordance with the requirements of 25 Pa. Code § 127.412(b) and § 127.412(j).
- (f) The permittee, upon becoming aware that any relevant facts were omitted or incorrect information was submitted in the permit application, shall promptly submit such supplementary facts or corrected information as necessary to address any requirements that become applicable to the source after the permittee submits a complete application, but prior to the date the Department takes action on the permit application.

**#004 [25 Pa. Code § 127.703]****Operating Permit Fees under Subchapter F.**

- (a) The permittee shall pay the annual operating permit maintenance fee according to the following fee schedule in either paragraph (1) or (2) in accordance with 25 Pa. Code § 127.703(d) on or before December 31 of each year for the next calendar year.
- (1) For a synthetic minor facility, a fee equal to:
- (i) Four thousand dollars (\$4,000) for calendar years 2021—2025.
  - (ii) Five thousand dollars (\$5,000) for calendar years 2026—2030.
  - (iii) Six thousand three hundred dollars (\$6,300) for the calendar years beginning with 2031.
- (2) For a facility that is not a synthetic minor, a fee equal to:

**SECTION B. General State Only Requirements**

- (i) Two thousand dollars (\$2,000) for calendar years 2021—2025.
- (ii) Two thousand five hundred dollars (\$2,500) for calendar years 2026—2030.
- (iii) Three thousand one hundred dollars (\$3,100) for the calendar years beginning with 2031.

(b) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

**#005 [25 Pa. Code §§ 127.450 (a)(4) and 127.464]****Transfer of Operating Permits.**

(a) This operating permit may not be transferred to another person, except in cases of transfer-of-ownership that are documented and approved by the Department.

(b) In accordance with 25 Pa. Code § 127.450(a)(4), a change in ownership of the source shall be treated as an administrative amendment if the Department determines that no other change in the permit is required and a written agreement has been submitted to the Department identifying the specific date of the transfer of permit responsibility, coverage and liability between the current and the new permittee and a compliance review form has been submitted to, and the permit transfer has been approved by, the Department.

(c) This operating permit is valid only for those specific sources and the specific source locations described in this permit.

**#006 [25 Pa. Code § 127.441 and 35 P.S. § 4008]****Inspection and Entry.**

(a) Upon presentation of credentials and other documents as may be required by law, the permittee shall allow the Department or authorized representatives of the Department to perform the following:

(1) Enter at reasonable times upon the permittee's premises where a source is located or emissions related activity is conducted, or where records are kept under the conditions of this permit;

(2) Have access to and copy, at reasonable times, any records that are kept under the conditions of this permit;

(3) Inspect at reasonable times, any facilities, equipment including monitoring and air pollution control equipment, practices, or operations regulated or required under this permit;

(4) Sample or monitor, at reasonable times, any substances or parameters, for the purpose of assuring compliance with the permit or applicable requirements as authorized by the Clean Air Act, the Air Pollution Control Act, or the regulations promulgated under the Acts.

(b) Pursuant to 35 P.S. § 4008, no person shall hinder, obstruct, prevent or interfere with the Department or its personnel in the performance of any duty authorized under the Air Pollution Control Act or regulations adopted thereunder including denying the Department access to a source at this facility. Refusal of entry or access may constitute grounds for permit revocation and assessment of criminal and/or civil penalties.

(c) Nothing in this permit condition shall limit the ability of the EPA to inspect or enter the premises of the permittee in accordance with Section 114 or other applicable provisions of the Clean Air Act.

**#007 [25 Pa. Code §§ 127.441 & 127.444]****Compliance Requirements.**

(a) The permittee shall comply with the conditions of this operating permit. Noncompliance with this permit constitutes a violation of the Clean Air Act and the Air Pollution Control Act and is grounds for one or more of the following:

- (1) Enforcement action

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(2) Permit termination, revocation and reissuance or modification

(3) Denial of a permit renewal application

(b) A person may not cause or permit the operation of a source which is subject to 25 Pa. Code Article III unless the source(s) and air cleaning devices identified in the application for the plan approval and operating permit and the plan approval issued for the source is operated and maintained in accordance with specifications in the applications and the conditions in the plan approval and operating permit issued by the Department. A person may not cause or permit the operation of an air contamination source subject to 25 Pa. Code Chapter 127 in a manner inconsistent with good operating practices.

(c) For purposes of Sub-condition (b) of this permit condition, the specifications in applications for plan approvals and operating permits are the physical configurations and engineering design details which the Department determines are essential for the permittee's compliance with the applicable requirements in this State-Only permit. Nothing in this sub-condition shall be construed to create an independent affirmative duty upon the permittee to obtain a predetermination from the Department for physical configuration or engineering design detail changes made by the permittee.

**#008 [25 Pa. Code § 127.441]****Need to Halt or Reduce Activity Not a Defense.**

It shall not be a defense for the permittee in an enforcement action that it was necessary to halt or reduce the permitted activity in order to maintain compliance with the conditions of this permit.

**#009 [25 Pa. Code §§ 127.442(a) & 127.461]****Duty to Provide Information.**

(a) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of each source at the facility.

(b) The permittee shall furnish to the Department, in writing, information that the Department may request to determine whether cause exists for modifying, revoking and reissuing, or terminating this permit, or to determine compliance with the permit. Upon request, the permittee shall also furnish to the Department copies of records that the permittee is required to maintain in accordance with this permit.

**#010 [25 Pa. Code § 127.461]****Revising an Operating Permit for Cause.**

This operating permit may be terminated, modified, suspended or revoked and reissued if one or more of the following applies:

(1) The permittee constructs or operates the source subject to the operating permit so that it is in violation of the Air Pollution Control Act, the Clean Air Act, the regulations thereunder, a plan approval, a permit or in a manner that causes air pollution.

(2) The permittee fails to properly or adequately maintain or repair an air pollution control device or equipment attached to or otherwise made a part of the source.

(3) The permittee has failed to submit a report required by the operating permit or an applicable regulation.

(4) The EPA determines that the permit is not in compliance with the Clean Air Act or the regulations thereunder.

**#011 [25 Pa. Code §§ 127.450, 127.462, 127.465 & 127.703]****Operating Permit Modifications**

(a) The permittee is authorized to make administrative amendments, minor operating permit modifications and significant operating permit modifications, under this permit, as outlined below:

(b) Administrative Amendments. The permittee shall submit the application for administrative operating permit amendments (as defined in 25 Pa. Code § 127.450(a)), according to procedures specified in § 127.450 unless

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precluded by the Clean Air Act or its regulations.

(c) Minor Operating Permit Modifications. The permittee shall submit the application for minor operating permit modifications (as defined 25 Pa. Code § 121.1) in accordance with 25 Pa. Code § 127.462.

(d) Significant Operating Permit Modifications. The permittee shall submit the application for significant operating permit modifications in accordance with 25 Pa. Code § 127.465.

(e) The applicable fees shall be made payable to "The Commonwealth of Pennsylvania Clean Air Fund" with the permit number clearly indicated and submitted to the respective regional office.

**#012 [25 Pa. Code § 127.441]****Severability Clause.**

The provisions of this permit are severable, and if any provision of this permit is determined by a court of competent jurisdiction to be invalid or unenforceable, such a determination will not affect the remaining provisions of this permit.

**#013 [25 Pa. Code § 127.449]****De Minimis Emission Increases.**

(a) This permit authorizes de minimis emission increases in accordance with 25 Pa. Code § 127.449 so long as the permittee provides the Department with seven (7) days prior written notice before commencing any de minimis emissions increase. The written notice shall:

(1) Identify and describe the pollutants that will be emitted as a result of the de minimis emissions increase.

(2) Provide emission rates expressed in tons per year and in terms necessary to establish compliance consistent with any applicable requirement.

(b) The Department may disapprove or condition de minimis emission increases at any time.

(c) Except as provided below in (d), the permittee is authorized to make de minimis emission increases (expressed in tons per year) up to the following amounts without the need for a plan approval or prior issuance of a permit modification:

(1) Four tons of carbon monoxide from a single source during the term of the permit and 20 tons of carbon monoxide at the facility during the term of the permit.

(2) One ton of NO<sub>x</sub> from a single source during the term of the permit and 5 tons of NO<sub>x</sub> at the facility during the term of the permit.

(3) One and six-tenths tons of the oxides of sulfur from a single source during the term of the permit and 8.0 tons of oxides of sulfur at the facility during the term of the permit.

(4) Six-tenths of a ton of PM<sub>10</sub> from a single source during the term of the permit and 3.0 tons of PM<sub>10</sub> at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.

(5) One ton of VOCs from a single source during the term of the permit and 5.0 tons of VOCs at the facility during the term of the permit. This shall include emissions of a pollutant regulated under Section 112 of the Clean Air Act unless precluded by the Clean Air Act, the regulations thereunder or 25 Pa. Code Article III.

(6) Other sources and classes of sources determined to be of minor significance by the Department.

(d) In accordance with § 127.14, the permittee is authorized to install the following minor sources without the need for a plan approval or permit modification:

(1) Air conditioning or ventilation systems not designed to remove pollutants generated or released from other sources.

**SECTION B. General State Only Requirements**

- (2) Combustion units rated at 2,500,000 or less Btu per hour of heat input.
- (3) Combustion units with a rated capacity of less than 10,000,000 Btu per hour heat input fueled by natural gas supplied by a public utility or by commercial fuel oils which are No. 2 or lighter, viscosity less than or equal to 5.82 c St, and which meet the sulfur content requirements of 25 Pa. Code §123.22 (relating to combustion units). For purposes of this permit, commercial fuel oil shall be virgin oil which has no reprocessed, recycled or waste material added.
- (4) Space heaters which heat by direct heat transfer.
- (5) Laboratory equipment used exclusively for chemical or physical analysis.
- (6) Other sources and classes of sources determined to be of minor significance by the Department.
- (e) This permit does not authorize de minimis emission increases if the emissions increase would cause one or more of the following:
- (1) Increase the emissions of a pollutant regulated under Section 112 of the Clean Air Act except as authorized in Subparagraphs (c)(4) and (5) of this permit condition.
- (2) Subject the facility to the prevention of significant deterioration requirements in 25 Pa. Code Chapter 127, Subchapter D and/or the new source review requirements in Subchapter E.
- (3) Violate any applicable requirement of this permit, the Air Pollution Control Act, the Clean Air Act, or the regulations promulgated under either of the acts.
- (f) Emissions authorized under this permit condition shall be included in the monitoring, recordkeeping and reporting requirements of this permit.
- (g) Except for de minimis emission increases, installation of minor sources made pursuant to this permit condition and Plan Approval Exemptions under 25 Pa. Code § 127.14 (relating to exemptions), the permittee is prohibited from making changes or engaging in activities that are not specifically authorized under this permit without first applying for a plan approval. In accordance with § 127.14(b), a plan approval is not required for the construction, modification, reactivation, or installation of the sources creating the de minimis emissions increase.
- (h) The permittee may not meet de minimis emission threshold levels by offsetting emission increases or decreases at the same source.

**#014 [25 Pa. Code § 127.3]****Operational Flexibility.**

The permittee is authorized to make changes within the facility in accordance with the regulatory provisions outlined in 25 Pa. Code § 127.3 (relating to operational flexibility) to implement the operational flexibility requirements provisions authorized under Section 6.1(i) of the Air Pollution Control Act and the operational flexibility terms and conditions of this permit. The provisions in 25 Pa. Code Chapter 127 which implement the operational flexibility requirements include the following:

- (1) Section 127.14 (relating to exemptions)
- (2) Section 127.447 (relating to alternative operating scenarios)
- (3) Section 127.448 (relating to emissions trading at facilities with Federally enforceable emissions caps)
- (4) Section 127.449 (relating to de minimis emission increases)
- (5) Section 127.450 (relating to administrative operating permit amendments)
- (6) Section 127.462 (relating to minor operating permit modifications)
- (7) Subchapter H (relating to general plan approvals and general operating permits)

**SECTION B. General State Only Requirements****#015 [25 Pa. Code § 127.11a]****Reactivation of Sources**

- (a) The permittee may not reactivate a source that has been out of operation or production for at least one year unless the reactivation is conducted in accordance with a plan approval granted by the Department or in accordance with reactivation and maintenance plans developed and approved by the Department in accordance with 25 Pa. Code § 127.11a(a).
- (b) A source which has been out of operation or production for more than five (5) years but less than 10 years may be reactivated and will not be considered a new source if the permittee satisfies the conditions specified in 25 Pa. Code § 127.11a(b).

**#016 [25 Pa. Code § 127.36]****Health Risk-based Emission Standards and Operating Practice Requirements.**

- (a) When needed to protect public health, welfare and the environment from emissions of hazardous air pollutants from new and existing sources, the permittee shall comply with the health risk-based emission standards or operating practice requirements imposed by the Department, except as precluded by §§ 6.6(d)(2) and (3) of the Air Pollution Control Act [35 P.S. § 4006.6(d)(2) and (3)].
- (b) A person challenging a performance or emission standard established by the Department has the burden to demonstrate that performance or emission standard does not meet the requirements of Section 112 of the Clean Air Act.

**#017 [25 Pa. Code § 121.9]****Circumvention.**

No person may permit the use of a device, stack height which exceeds good engineering practice stack height, dispersion technique or other technique which, without resulting in reduction of the total amount of air contaminants emitted, conceals or dilutes an emission of air contaminants which would otherwise be in violation of 25 Pa. Code Article III, except that with prior approval of the Department, the device or technique may be used for control of malodors.

**#018 [25 Pa. Code §§ 127.402(d) & 127.442]****Reporting Requirements.**

- (a) The permittee shall comply with the applicable reporting requirements of the Clean Air Act, the regulations thereunder, the Air Pollution Control Act and 25 Pa. Code Article III including Chapters 127, 135 and 139.
- (b) The permittee shall submit reports to the Department containing information the Department may prescribe relative to the operation and maintenance of any air contamination source.
- (c) Reports, test data, monitoring data, notifications and requests for renewal of the permit shall be submitted to the:
- Regional Air Program Manager  
PA Department of Environmental Protection  
(At the address given in the permit transmittal letter, or otherwise notified)
- (d) Any records or information including applications, forms, or reports submitted pursuant to this permit condition shall contain a certification by a responsible official as to truth, accuracy and completeness. The certifications submitted under this permit shall require a responsible official of the facility to certify that based on information and belief formed after reasonable inquiry, the statements and information in the documents are true, accurate and complete.
- (e) Any records, reports or information submitted to the Department shall be available to the public except for such records, reports or information which meet the confidentiality requirements of § 4013.2 of the Air Pollution Control Act and §§ 112(d) and 114(c) of the Clean Air Act. The permittee may not request a claim of confidentiality for any emissions data generated for the facility.

**SECTION B. General State Only Requirements****#019 [25 Pa. Code §§ 127.441(c) & 135.5]****Sampling, Testing and Monitoring Procedures.**

(a) The permittee shall comply with the monitoring, recordkeeping or reporting requirements of 25 Pa. Code Chapter 139 and the other applicable requirements of 25 Pa. Code Article III and additional requirements related to monitoring, reporting and recordkeeping required by the Clean Air Act and the regulations thereunder including the Compliance Assurance Monitoring requirements of 40 CFR Part 64, where applicable.

(b) Unless alternative methodology is required by the Clean Air Act and regulations adopted thereunder, sampling, testing and monitoring required by or used by the permittee to demonstrate compliance with any applicable regulation or permit condition shall be conducted in accordance with the requirements of 25 Pa. Code Chapter 139.

**#020 [25 Pa. Code §§ 127.441(c) and 135.5]****Recordkeeping.**

(a) The permittee shall maintain and make available, upon request by the Department, the following records of monitored information:

- (1) The date, place (as defined in the permit) and time of sampling or measurements.
- (2) The dates the analyses were performed.
- (3) The company or entity that performed the analyses.
- (4) The analytical techniques or methods used.
- (5) The results of the analyses.
- (6) The operating conditions as existing at the time of sampling or measurement.

(b) The permittee shall retain records of any required monitoring data and supporting information for at least five (5) years from the date of the monitoring, sample, measurement, report or application. Supporting information includes the calibration data and maintenance records and original strip-chart recordings for continuous monitoring instrumentation, and copies of reports required by the permit.

(c) The permittee shall maintain and make available to the Department upon request, records including computerized records that may be necessary to comply with the reporting, recordkeeping and emission statement requirements in 25 Pa. Code Chapter 135 (relating to reporting of sources). In accordance with 25 Pa. Code Chapter 135, § 135.5, such records may include records of production, fuel usage, maintenance of production or pollution control equipment or other information determined by the Department to be necessary for identification and quantification of potential and actual air contaminant emissions.

**#021 [25 Pa. Code § 127.441(a)]****Property Rights.**

This permit does not convey any property rights of any sort, or any exclusive privileges.

**#022 [25 Pa. Code § 127.447]****Alternative Operating Scenarios.**

The permittee is authorized to make changes at the facility to implement alternative operating scenarios identified in this permit in accordance with 25 Pa. Code § 127.447.

**#023 [25 Pa. Code § 121.7]****Prohibition of Air Pollution**

No person may permit air pollution as that term is defined in the Air Pollution Control Act (35 P.S. §§ 4001-4015).

**SECTION B. General State Only Requirements****#024 [25 Pa. Code §135.3]****Reporting**

(a) If the facility is a Synthetic Minor Facility, the permittee shall submit by March 1 of each year an annual emissions report for the preceding calendar year. The report shall include information for all active previously reported sources, new sources which were first operated during the preceding calendar year, and sources modified during the same period which were not previously reported. All air emissions from the facility should be estimated and reported.

(b) A source owner or operator of a Synthetic Minor Facility may request an extension of time from the Department for the filing of an annual emissions report, and the Department may grant the extension for reasonable cause.

**#025 [25 Pa. Code §135.4]****Report Format**

If applicable, the emissions reports shall contain sufficient information to enable the Department to complete its emission inventory. Emissions reports shall be made by the source owner or operator in a format specified by the Department.

**SECTION C. Site Level Requirements****I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §123.1]****Prohibition of certain fugitive emissions**

The permittee shall not permit the emission into the outdoor atmosphere of fugitive air contaminants from a source other than the following:

- (1) Construction or demolition of buildings or structures,
- (2) Grading, paving and maintenance of roads and streets,
- (3) Use of roads and streets. Emissions from material in or on trucks, railroad cars and other vehicular equipment are not considered as emissions from use of roads and streets,
- (4) Clearing of land,
- (5) Stockpiling of materials,
- (6) Open burning operations.
- (7) Blasting in open pit mines. Emissions from drilling are not considered emission from blasting.
- (8) Sources and classes of sources other than those identified above, for which the permittee has obtained a determination from the Department that fugitive emissions from the source, after appropriate control, meet the following requirements:
  - (a) The emissions are of minor significance with respect to causing air pollution,
  - (b) The emissions are not preventing or interfering with the attainment or maintenance of any ambient air quality standard.

**# 002 [25 Pa. Code §123.2]****Fugitive particulate matter**

The permittee shall not permit fugitive particulate matter to be emitted into the outdoor atmosphere from a source specified in Condition #001(1)-(8) above, if the emissions are visible at the point the emissions pass outside the person's property.

**# 003 [25 Pa. Code §123.41]****Limitations**

The permittee shall not permit the emission of visible air contaminants into the outdoor atmosphere in such a manner that the opacity of the emission is either of the following:

- (1) Equal to or greater than 20% for a period or periods aggregating more than three minutes in any 1 hour.
- (2) Equal to or greater than 60% at any time.

**# 004 [25 Pa. Code §123.42]****Exceptions**

The emission limitations of 25 Pa. Code Section 123.41 shall not apply when:

- (1) The presence of uncombined water is the only reason for failure of the emission to meet the limitations,
- (2) The emission results from the operation of equipment used solely to train and test persons in observing the opacity of visible emissions,
- (3) The emission results from sources specified in 25 Pa. Code Section 123.1(a)(1)-(9).

**II. TESTING REQUIREMENTS.****# 005 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

- (a) Pursuant to 25 Pa. Code § 139.3, at least 90 calendar days prior to commencing a EPA reference method testing

**SECTION C. Site Level Requirements**

program, a test protocol shall be submitted to the Department for review and approval. One electronic copy shall be sent to the Northcentral Regional Office Air Quality Program Manager (RA-EPNCstacktesting@pa.gov) and one electronic copy shall be sent to the PSIMS Administrator in Central Office (RA-EPstacktesting@pa.gov). The test protocol shall meet all applicable requirements specified in the most current version of the Department's Source Testing Manual.

(b) Pursuant to 25 Pa. Code § 139.3, at least 15 calendar days prior to commencing an emission testing program, notification as to the date and time of testing shall be given to the Northcentral Regional Office. Notification shall also be sent to the Division of Source Testing and Monitoring. Notification shall not be made without prior receipt of a protocol acceptance letter from the Department.

(c) Within sixty (60) days of the completion of the stack tests required by this permit, an electronically submitted copy of the report in .pdf format shall be submitted to the Department. This report shall contain the results of the tests, a description of the testing and analytical procedures actually used in performance of the tests, all process and operating data collected during the tests, a copy of all raw data, and a copy of all calculations generated during data analysis.

(d) Pursuant to 25 Pa. Code § 139.53(b) a complete test report shall include a summary of the emission results on the first page of the report indicating if each pollutant measured is within permitted limits and a statement of compliance or noncompliance with all applicable permit conditions. The summary results will include, at a minimum, the following information:

1. A statement that the owner or operator has reviewed the report from the emissions testing body and agrees with the findings.
2. Permit number(s) and condition(s) which are the basis for the evaluation.
3. Summary of results with respect to each applicable permit condition.
4. Statement of compliance or non-compliance with each applicable permit condition.

(e) Pursuant to 25 Pa. Code § 139.3, all submittals shall meet all applicable requirements specified in the most current version of the Department's Source Testing Manual.

(f) All testing shall be performed in accordance with the provisions of Chapter 139 of the Rules and Regulations of the Department of Environmental Protection.

(g) Pursuant to 25 Pa. Code §§ 139.53(a)(1) and 139.53(a)(3), one electronic copy of all submittals, besides notifications, shall be sent to the Northcentral Regional Office Air Quality Program Manager. In addition, one electronic copy shall be sent to the PSIMS Administrator in Central Office using the emails above when the file is 35 MB or less, or a flash drive when the file is over 35 MB.

(h) The permittee shall ensure all federal reporting requirements contained in the applicable subpart of 40 CFR are followed, including timelines more stringent than those contained herein. In the event of an inconsistency or any conflicting requirements between state and the federal, the most stringent provision, term, condition, method or rule shall be used by default.

**# 006 [25 Pa. Code §139.1]****Sampling facilities.**

Upon the request of the Department, the permittee shall provide adequate sampling ports, safe sampling platforms and adequate utilities for the performance by the Department of tests on a source. The Department will set forth, in the request, the time period in which the facilities shall be provided as well as the specifications for such facilities.

**# 007 [25 Pa. Code §139.11]****General requirements.**

(1) As specified in 25 Pa. Code Section 139.11(1), performance tests shall be conducted while the source is operating at maximum routine operating conditions or under such other conditions, within the capacity of the equipment, as may be requested by the Department.

(2) As specified in 25 Pa. Code Section 139.11(2), the Department will consider test results for approval where sufficient information is provided to verify the source conditions existing at the time of the test and where adequate data is available

**SECTION C. Site Level Requirements**

to show the manner in which the test was conducted. Information submitted to the Department shall include, as a minimum, all of the following:

- (a) A thorough source description, including a description of any air cleaning devices and the flue.
- (b) Process conditions, for example, the charging rate of raw material or rate of production of final product, boiler pressure, oven temperature and other conditions which may affect emissions from the process.
- (c) The location of sampling ports.
- (d) Effluent characteristics, including velocity, temperature, moisture content, gas density (percentage of CO, CO<sub>2</sub>, O<sub>2</sub> and N<sub>2</sub>), static and barometric pressures.
- (e) Sample collection techniques employed, including procedures used, equipment descriptions and data to verify that isokinetic sampling for particulate matter collection occurred and that acceptable test conditions were met.
- (f) Laboratory procedures and results.
- (g) Calculated results.

**III. MONITORING REQUIREMENTS.****# 008 [25 Pa. Code §123.43]****Measuring techniques**

Visible emissions may be measured using either of the following:

- (1) A device approved by the Department and maintained to provide accurate opacity measurements.
- (2) Observers, trained and qualified, to measure plume opacity with the naked eye or with the aid of any devices approved by the Department.

**IV. RECORDKEEPING REQUIREMENTS.****# 009 [25 Pa. Code §135.5]****Recordkeeping**

(a) The permittee shall maintain such records including computerized records as may be necessary to comply with 25 Pa. Code Section 135.3. These may include records of production, fuel usage, equipment maintenance records, or other information determined by the Department to be necessary for identification and quantification of potential and actual air contaminant emissions.

(b) All records generated pursuant to this condition shall be retained for a minimum of five years and shall be made available to the Department upon request.

**V. REPORTING REQUIREMENTS.****# 010 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall submit all requested reports in accordance with the Department's suggested format.

**# 011 [25 Pa. Code §127.442]****Reporting requirements.**

(a) The permittee shall report malfunctions, emergencies or incidents of excess emissions to the Department. A malfunction is any sudden, infrequent, and not reasonably preventable failure of air pollution control equipment, process equipment, or a process to operate in a normal or usual manner. An emergency is any situation arising from sudden and reasonably unforeseeable events beyond the control of the owner or operator of a facility which requires immediate corrective action to restore normal operation and which causes the emission source to exceed emissions, due to unavoidable increases in emissions attributable to the situation. An emergency shall not include situations caused by improperly designed equipment, lack of preventive maintenance, careless or improper operation, or operator error.

(b) When the malfunction, emergency or incident of excess emissions poses an imminent danger to the public health, safety, welfare, or environment, it shall be reported to the Department and the County Emergency Management Agency by telephone within one (1) hour after the discovery of the malfunction, emergency or incident of excess emissions. The owner or operator shall submit a written or emailed report of instances of such malfunctions, emergencies or incidents of excess emissions to the Department within three (3) business days of the telephone report.

**SECTION C. Site Level Requirements**

(c) The report shall describe the following:

1. name, permit or authorization number, and location of the facility,
2. nature and cause of the malfunction, emergency or incident,
3. date and time when the malfunction, emergency or incident was first observed,
4. expected duration of excess emissions,
5. estimated rate of emissions,
6. corrective actions or preventative measures taken.

(d) Any malfunction, emergency or incident of excess emissions that is not subject to the notice requirements of paragraph (b) of this condition shall be reported to the Department by telephone within 24 hours (or by 4:00 PM of the next business day, whichever is later) of discovery and in writing or by e-mail within five (5) business days of discovery. The report shall contain the same information required by paragraph (c), and any permit specific malfunction reporting requirements.

(e) During an emergency an owner or operator may continue to operate the source at their discretion provided they submit justification for continued operation of a source during the emergency and follow all the notification and reporting requirements in accordance with paragraphs (b)-(d), as applicable, including any permit specific malfunction reporting requirements.

(f) Reports regarding malfunctions, emergencies or incidents of excess emissions shall be submitted to the appropriate DEP Regional Office Air Program Manager.

(g) Any emissions resulted from malfunction or emergency are to be reported in the annual emissions inventory report, if the annual emissions inventory report is required by permit or authorization.

**# 012 [25 Pa. Code §135.3]**

**Reporting**

(a) A person who owns or operates a source to which 25 Pa. Code Chapter 135 applies, and who has previously been advised by the Department to submit an annual Air Information Management Systems (AIMS) report, shall submit by March 1 of each year an annual AIMS report for the preceding calendar year. The report shall include information for all previously reported sources, new sources which were first operated during the preceding calendar year and sources modified during the same period which were not previously reported.

(b) A person who receives initial notification by the Department that an annual AIMS report is necessary shall submit an initial annual AIMS report within 60 days after receiving the notification or by March 1 of the year following the year for which the report is required, whichever is later.

(c) A source owner or operator may request an extension of time from the Department for the filing of an annual AIMS report, and the Department may grant the extension for reasonable cause.

**VI. WORK PRACTICE REQUIREMENTS.**

**# 013 [25 Pa. Code §123.1]**

**Prohibition of certain fugitive emissions**

The permittee shall take all reasonable actions to prevent particulate matter from becoming airborne as specified in 25 Pa. Code Section 123.1 subsection(s) (a)(1)-(7) or (a)(9). These actions shall include, but not be limited to, the following:

(1) Use, where possible, of water or chemicals for control of dust in the demolition of buildings or structures, construction operations, the grading of roads or the clearing of land,

(2) Application of asphalt, oil, or suitable chemicals on dirt roads, material stockpiles and other surfaces which may give rise to airborne dusts,

(3) Paving and maintenance of roadways,

(4) Prompt removal of earth or other material from paved streets onto which earth or other material has been transported by trucking or earth moving equipment, erosion by water, or other means.

**SECTION C. Site Level Requirements****VII. ADDITIONAL REQUIREMENTS.****# 014 [25 Pa. Code §121.7]****Prohibition of air pollution.**

The permittee shall not permit air pollution as that term is defined in the Pennsylvania Air Pollution Control Act (35 P.S. Sections 4001 - 4015).

**# 015 [25 Pa. Code §123.31]****Limitations**

The permittee shall not permit the emission into the outdoor atmosphere of any malodorous air contaminants from any source in a manner that the malodors are detectable outside the property of the person on whose land the source is being operated.

**# 016 [25 Pa. Code §129.14]****Open burning operations**

The permittee shall not permit the open burning of material at this facility unless in accordance with 25 Pa. Code Section 129.14.

**VIII. COMPLIANCE CERTIFICATION.**

No additional compliance certifications exist except as provided in other sections of this permit including Section B (relating to State Only General Requirements).

**IX. COMPLIANCE SCHEDULE.**

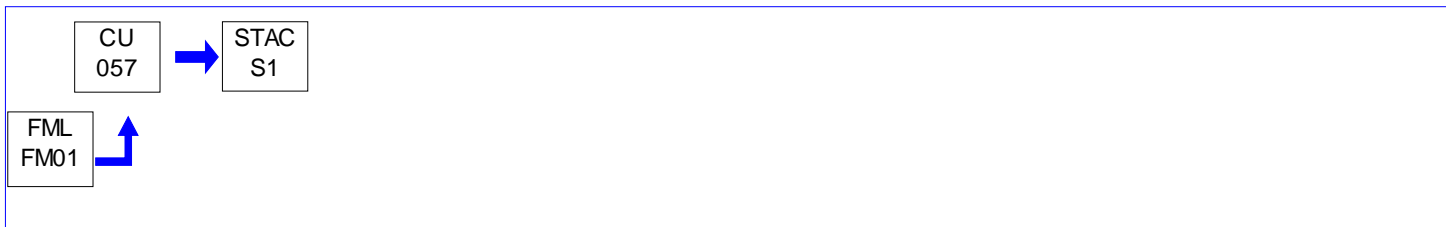
No compliance milestones exist.

**SECTION D. Source Level Requirements**

Source ID: 057

Source Name: BOILERS #1 AND #2

Source Capacity/Throughput:

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §123.11]****Combustion units**

No person may permit the emission of particulate matter into the outdoor atmosphere from any combustion unit incorporated in Source 057 in excess of 0.4 pounds per million Btu of heat input.

**# 002 [25 Pa. Code §123.22]****Combustion units**

No person may permit the emission of sulfur oxides into the outdoor atmosphere from any combustion unit incorporated in Source 057 such that the concentration of sulfur oxides, expressed as sulfur dioxide, in the effluent gas is in excess of the rate of 4 pounds per million Btu of heat input over any 1-hour period.

**Fuel Restriction(s).****# 003 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The combustion units incorporated in Source 057 shall only be fired on natural gas.

**II. TESTING REQUIREMENTS.**

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**III. MONITORING REQUIREMENTS.**

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**IV. RECORDKEEPING REQUIREMENTS.**

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**V. REPORTING REQUIREMENTS.**

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**VI. WORK PRACTICE REQUIREMENTS.**

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**SECTION D. Source Level Requirements****VII. ADDITIONAL REQUIREMENTS.****# 004 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Source 057 consists of two Columbia MPH model 20 natural-gas-fired boilers, each rated 0.84 MMBtu/hr.

**SECTION D. Source Level Requirements**

Source ID: 060

Source Name: AIR MAKEUP UNITS

Source Capacity/Throughput:

**I. RESTRICTIONS.****Emission Restriction(s).**

# 001 [25 Pa. Code §123.22]

**Combustion units**

No person may permit the emission of sulfur oxides into the outdoor atmosphere from any air makeup unit incorporated in Source 060 such that the concentration of sulfur oxides, expressed as sulfur dioxide, in the effluent gas is in excess of the rate of 4 pounds per million Btu of heat input over any 1-hour period.

**Fuel Restriction(s).**

# 002 [25 Pa. Code §127.441]

**Operating permit terms and conditions.**

The air makeup units incorporated in Source 060 shall only be fired on natural gas.

**II. TESTING REQUIREMENTS.**

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**III. MONITORING REQUIREMENTS.**

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**IV. RECORDKEEPING REQUIREMENTS.**

No additional record keeping requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**V. REPORTING REQUIREMENTS.**

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**VI. WORK PRACTICE REQUIREMENTS.**

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**SECTION D. Source Level Requirements****VII. ADDITIONAL REQUIREMENTS.****# 003 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

Source 060 consists of the following natural gas-fired air makeup units:

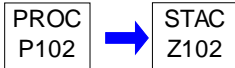
- a) two 1.925220 million Btu per hour Greenheck model DGZ-127-H38-HZ units
- b) one 2.16 million Btu per hour Bessam model BC-25DMF611 unit
- c) one 1.0 million Btu per hour Reznor model 2010 unit
- d) one 2.6 million Btu per hour Greenheck model DGZ-130-H38-HZ unit
- e) two 0.12 MMBtu/hr Ruud natural-gas-fired rooftop air units
- f) one 0.25 MMBtu/hr natural-gas-fired Reznor heater

**SECTION D. Source Level Requirements**

Source ID: P102

Source Name: INK JET CODING PRINTERS

Source Capacity/Throughput:

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(a) The total combined volatile organic compound emissions from the ten printers exempted from plan approval on February 18, 2016, shall not equal or exceed 2.7 tons in any 12 consecutive month period.

**# 002 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(a) The total combined hazardous air pollutant emissions from the ten printers exempted from plan approval on February 18, 2016, shall not exceed 1.0 tons in any 12 consecutive month period.

**II. TESTING REQUIREMENTS.**

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**III. MONITORING REQUIREMENTS.**

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**IV. RECORDKEEPING REQUIREMENTS.****# 003 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(a) The permittee shall maintain comprehensive accurate records of the identity and quantity (gallons) of ink and ink makeup fluid used in the printers

(b) All records generated pursuant to this condition shall be generated and complete no later than 15 calendar days after the end of each month (for example, the record covering the 12-consecutive month period beginning at the start of June 2023 through the end of May 2024 shall be completed by June 15, 2024).

(c) All records generated pursuant to this condition shall be retained for a minimum of five years and shall be made available to the Department upon request.

**V. REPORTING REQUIREMENTS.**

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**VI. WORK PRACTICE REQUIREMENTS.**

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**SECTION D. Source Level Requirements****VII. ADDITIONAL REQUIREMENTS.**

**# 004 [25 Pa. Code §127.441]**

**Operating permit terms and conditions.**

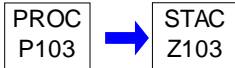
Source P102 consists of ten Imaje printers exempted from plan approval on February 18, 2016.

**SECTION D. Source Level Requirements**

Source ID: P103

Source Name: PARTS WASHER

Source Capacity/Throughput:

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The total combined volatile organic compound emissions from Source P103 shall not equal or exceed 2.7 tons in any 12 consecutive month period.

**# 002 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The total combined volatile hazardous air pollutant emissions from Source P103 shall not exceed 1.0 ton in any 12 consecutive month period.

**II. TESTING REQUIREMENTS.**

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**III. MONITORING REQUIREMENTS.**

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**IV. RECORDKEEPING REQUIREMENTS.****# 003 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(a) The permittee shall maintain comprehensive accurate records of the name and address of the solvent supplier, identity of the solvent including the product or vendor identification number, the Material Safety Data Sheets for the solvent, and the total combined amount of solvent added to the parts washer each month.

(b) All records generated pursuant to this condition shall be generated and complete no later than 15 calendar days after the end of each month (for example, the record covering the 12-consecutive month period beginning at the start of June 2023 through the end of May 2024 shall be completed by June 15, 2024).

(c) All records generated pursuant to this condition shall be retained for a minimum of five years and shall be made available to the Department upon request.

**V. REPORTING REQUIREMENTS.**

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**VI. WORK PRACTICE REQUIREMENTS.****# 004 [25 Pa. Code §129.63]****Degreasing operations**

**SECTION D. Source Level Requirements**

If the solvent used in Source P103 contains greater than 5% volatile organic compounds, by weight, Source P103 shall be operated in accordance with the following procedures:

- (a) Waste solvent shall be collected and stored in a closed container. The closed container may contain a device that allows pressure relief, but does not allow liquid solvent to drip from the container.
- (b) Flushing of parts using a flexible hose or other flushing device shall be performed only within Source P103. The solvent spray shall be a solid fluid stream, not an atomized or shower spray.
- (c) Sponges, fabric, wood, leather, paper products, and other absorbent materials may not be cleaned in Source P103.
- (d) Air agitated solvent baths may not be used.
- (e) Spills during solvent transfer and use of parts washer stations shall be cleaned up immediately.

**VII. ADDITIONAL REQUIREMENTS.**

**# 005 [25 Pa. Code §127.441]**

**Operating permit terms and conditions.**

Source P103 shall comply with all applicable requirements specified in 25 Pa. Code Section 129.63(a).

**# 006 [25 Pa. Code §127.441]**

**Operating permit terms and conditions.**

Source P103 is a Grease Gator model Elite, 20.5-gallon capacity remote-reservoir parts washer.

**# 007 [25 Pa. Code §129.63]**

**Degreasing operations**

If the solvent used in Source P103 contains greater than 5% volatile organic compounds, by weight, Source P103 shall have a permanent, conspicuous label summarizing all required operating procedures specified in condition #004 herein. In addition, the label shall identify the following discretionary good operating practices:

- (a) Cleaned parts should be drained at least 15 seconds or until dripping ceases, whichever is longer. Parts having cavities or blind holes shall be tipped or rotated while the part is draining.
- (b) During the draining, tipping or rotating, the parts should be positioned so that solvent drains directly back to the parts washer.
- (c) Work area fans should be located and positioned so that they do not blow across the opening of the parts washer stations.

**# 008 [25 Pa. Code §129.63]**

**Degreasing operations**

If the solvent used in Source P103 contains greater than 5% volatile organic compounds, by weight, Source P103 shall be equipped with a cover that shall be closed at all times except during the cleaning of parts or the addition or removal of solvent. For Source P103, a perforated drain with a diameter of not more than six inches shall constitute an acceptable cover.

**# 009 [25 Pa. Code §129.63]**

**Degreasing operations**

[Additional authority for this permit condition is also derived from 25 Pa. Code Section 129.63]

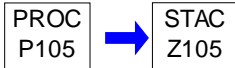
If the solvent used in Source P103 contains greater than 5% volatile organic compounds, by weight, the vapor pressure of the solvent shall be less than 1.0 millimeter of mercury, measured at 20 degrees Celsius (68 degrees Fahrenheit). Additionally, the solvent used in Source P103 shall not contain, as an intentionally-added ingredient, any halogenated volatile hazardous air pollutant.

**SECTION D. Source Level Requirements**

Source ID: P105

Source Name: PREBAKE &amp; BAKING FUGITIVES

Source Capacity/Throughput:

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 129.91- 129.95]

The total combined volatile organic compound emissions from the pre-bake operations incorporated in Source ID P105 shall not exceed 7.95 pounds per hour on a daily average basis.

**II. TESTING REQUIREMENTS.**

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**III. MONITORING REQUIREMENTS.**

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**IV. RECORDKEEPING REQUIREMENTS.****# 002 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Section 129.95]

(a) The permittee shall keep records of supporting calculations used to verify compliance with the VOC emission limitation for Source ID P105. These records shall be retained for a minimum of 5 years and shall be made available to the Department upon request.

(b) All records generated pursuant to this condition shall be generated and complete no later than 15 calendar days after the end of each month (for example, the record covering the 12-consecutive month period beginning at the start of June 2023 through the end of May 2024 shall be completed by June 15, 2024).

(c) All records generated pursuant to this condition shall be retained for a minimum of five years and shall be made available to the Department upon request.

**V. REPORTING REQUIREMENTS.**

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**SECTION D. Source Level Requirements****VI. WORK PRACTICE REQUIREMENTS.**

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**VII. ADDITIONAL REQUIREMENTS.**

**# 003 [25 Pa. Code §127.441]**

**Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 129.91- 129.95]

Source ID P105 consists of the following pre-bake operations:

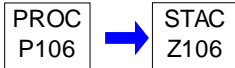
- (1) sponge mixer
- (2) fermentation room
- (3) dough mixer
- (4) dough divider
- (5) dough rounder
- (6) sheeting rollers
- (7) molder/panner
- (8) proofbox

**SECTION D. Source Level Requirements**

Source ID: P106

Source Name: PAINTING OPERATION

Source Capacity/Throughput:

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 129.91- 129.95]

The total combined potential to emit volatile organic compound emissions from Source P106 shall not exceed 3 pounds per hour, 15 pounds per day or 2.7 tons per year in any 12 consecutive month period. Should the volatile organic compound emissions from Source P106 ever exceed any of these limitations, a detailed RACT analysis which meets the criteria specified in 25 Pa. Code Section 129.92 must be submitted for each source incorporated in Source P106.

**II. TESTING REQUIREMENTS.**

No additional testing requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**III. MONITORING REQUIREMENTS.**

No additional monitoring requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**IV. RECORDKEEPING REQUIREMENTS.****# 002 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Section 129.95]

(a) The permittee shall maintain comprehensive accurate records of the identity, quantity (gallons), and Material Safety Data Sheets of each material used in Source P106 each month.

(b) All records generated pursuant to this condition shall be generated and complete no later than 15 calendar days after the end of each month (for example, the record covering the 12-consecutive month period beginning at the start of June 2023 through the end of May 2024 shall be completed by June 15, 2024).

(c) All records generated pursuant to this condition shall be retained for a minimum of five years and shall be made available to the Department upon request.

**V. REPORTING REQUIREMENTS.**

No additional reporting requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**VI. WORK PRACTICE REQUIREMENTS.**

No additional work practice requirements exist except as provided in other sections of this permit including Section B (State Only General Requirements).

**SECTION D. Source Level Requirements****VII. ADDITIONAL REQUIREMENTS.****# 003 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

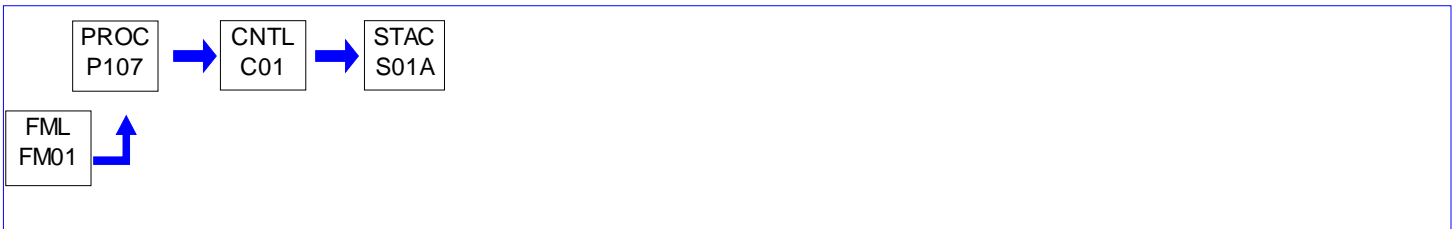
Source P106 consists of the painting operations occurring at the facility.

**SECTION D. Source Level Requirements**

Source ID: P107

Source Name: AMF BAKETECH BREAD OVEN

Source Capacity/Throughput: 13,777.000 Lbs/HR

**I. RESTRICTIONS.****Emission Restriction(s).****# 001 [25 Pa. Code §123.13]****Processes**

No person may permit the emission into the outdoor atmosphere of particulate matter in the exhaust of the catalytic oxidizer (Control Device ID C01), associated with Source ID P107, in a manner that the concentration in the effluent gas exceeds 0.04 grains per dry standard cubic foot.

**# 002 [25 Pa. Code §123.21]****General**

No person may permit the emission into the outdoor atmosphere of sulfur oxides in the exhaust of the catalytic oxidizer (Control Device ID C01), associated with Source ID P107, in a manner that the concentration of the sulfur oxides, expressed as SO<sub>2</sub>, in the effluent gas exceeds 500 parts per million, by volume, on a dry basis.

**# 003 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Additional authority for this operating permit condition is also derived from 25 Pa. Code Sections 127.1 and 127.12.]

The emission of volatile organic compounds (VOCs) in the exhaust of the catalytic oxidizer (Control Device ID C01), associated with Source ID P107, shall not exceed 15.82 tons in any 12 consecutive month period.

**Fuel Restriction(s).****# 004 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Additional authority for this operating permit condition is also derived from 25 Pa. Code Sections 127.1 and 127.12.]

Source ID P107 and Control Device ID C01 shall be fired on natural gas only.

**Control Device Efficiency Restriction(s).****# 005 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

The volatile organic compound destruction efficiency achieved by the catalytic oxidizer (Control Device ID C01), associated with Source ID P107, shall not be less than 95% by weight.

**II. TESTING REQUIREMENTS.****# 006 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(a) Sometime between 12 months prior to the expiration of this operating permit and 6 months prior to its expiration, the

**SECTION D. Source Level Requirements**

permittee shall perform volatile organic compound (VOC) stack testing upon the inlet and outlet of Control Device ID C01 to determine both the catalytic oxidizer's volatile organic compound destruction efficiency and the volatile organic compound emission rate.

(b) In each case, the stack testing shall be performed in accordance with all applicable requirements specified in 25 Pa. Code Chapter 139 while Source P101 is operated at the maximum production rate.

**III. MONITORING REQUIREMENTS.****# 007 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

Control Device ID C01, associated with Source P107, shall be equipped with instrumentation to continuously monitor and record the inlet and outlet temperatures of the catalyst bed incorporated in the catalytic oxidizer (Control Device ID C01). The recording of this information shall occur at intervals of every five minutes or less.

**IV. RECORDKEEPING REQUIREMENTS.****# 008 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

The permittee shall keep records of calculations performed which verify compliance with the particulate and sulfur oxide emission limitations of 25 Pa. Code Sections 123.13 and 123.21, respectively.

These records shall be maintained for at least five years and made available to the Department upon request.

**# 009 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(a) The permittee shall keep accurate and comprehensive records of the following:

(1) The identity, quantity, material composition of all products manufactured, and any other necessary information of the materials processed in Source ID P107 on a monthly basis.

(2) The supporting calculations on a monthly basis for Source ID P107 to verify compliance with the VOC emission limitation specified herein.

(3) Every instance a catalyst temperature alarm was triggered, the reason for each trigger, the steps taken by the permittee to address the reason for each alarm trigger, and the time beginning at the moment the alarm is triggered and the time when the issue causing the alarm was remedied.

(c) These records shall be generated no later than 15 calendar days after the end of each month (for example, the record covering the 12-consecutive month period beginning at the start of May 2023 through the end of April 2024 shall be completed by May 15, 2024 and so on).

(d) These records shall be maintained for at least five years and made available to the Department upon request.

**# 010 [25 Pa. Code §127.441]****Operating permit terms and conditions.**

(a) The permittee shall maintain the following records for Source ID P107:

(1) All records generated by the catalyst bed inlet and outlet temperature monitoring and recording system associated with Control Device ID C01.

**SECTION D. Source Level Requirements**

(2) All test reports for source testing performed on Source ID P107 and Control Device ID C01.

(b) All records generated pursuant to this condition shall be retained for a minimum of five years and shall be made available to the Department upon request.

**V. REPORTING REQUIREMENTS.**

**# 011 [25 Pa. Code §127.441]**

**Operating permit terms and conditions.**

(a) The permittee shall submit reports to the Department on an annual basis that include the supporting calculations to verify compliance with VOC emission limitation for Source ID P107 in any 12 consecutive month period.

(b) The annual reports shall be submitted to the Department no later than March 1 (for January 1 through December 31 of the previous year).

**VI. WORK PRACTICE REQUIREMENTS.**

**# 012 [25 Pa. Code §127.441]**

**Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

Control Device ID C01, associated with Source ID P107, shall maintain a catalyst bed outlet temperature of at least 600 degrees Fahrenheit at all times volatile organic compounds are ducted to it. Additionally, Control Device ID C01 shall be equipped with an alarm system which shall signal an alarm if the catalyst bed outlet temperature drops below 600 degrees Fahrenheit. The permittee shall take immediate action to remedy the reason for the alarm.

**# 013 [25 Pa. Code §127.441]**

**Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

Control Device ID C01, associated with Source ID P107, shall maintain a catalyst bed inlet temperature of at least 600 degrees Fahrenheit at all times volatile organic compounds are ducted to it. Additionally, Control Device ID C01 shall be equipped with an alarm system which shall signal an alarm if the catalyst bed inlet temperature drops below 600 degrees Fahrenheit. The permittee shall take immediate action to remedy the reason for the alarm.

**# 014 [25 Pa. Code §127.441]**

**Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

Source ID P107 shall not be operated without the simultaneous operation of Control Device ID C01.

**VII. ADDITIONAL REQUIREMENTS.**

**# 015 [25 Pa. Code §127.441]**

**Operating permit terms and conditions.**

[Additional authority for this permit condition is derived from 25 Pa. Code Sections 127.1 and 127.12]

(a) Source ID P107 consists of an AMF BakeTech model MaxiSaver Bread Oven with a rated capacity of 13,777 pounds of product per hour equipped with 26 Flynn Burners model Ribbon Pipe Burners, Type 887 burners fired on natural gas with a total maximum capacity of 7.5 million Btus per hour.

(b) The volatile organic compound emissions from the bread oven incorporated in Source ID P107 shall be controlled by a

**SECTION D. Source Level Requirements**

CSM Worldwide model 50A catalytic oxidizer (Control Device ID C01).



**SECTION E. Source Group Restrictions.**



**SECTION F. Alternative Operation Requirements.**

No Alternative Operations exist for this State Only facility.



**SECTION G. Emission Restriction Summary.**

No emission restrictions listed in this section of the permit.

**SECTION H. Miscellaneous.**

Revision No. 1 issued August 11, 2010, was an administrative amendment, which revised the owner/operator from Stroehmann Bakeries to Orograin Bakeries Manufacturing.

Revision No. 2 issued on March 27, 2013, was a minor modification which incorporated language requiring the inlet temperature of catalytic oxidizer (Control Device C01) be at least 600 °F. The revised work practice requirement became effective on March 27, 2013.

Revision No. 3 issued on June 2, 2026 was an administrative amendment to incorporate Plan Approval 08-00019A.



\*\*\*\*\* End of Report \*\*\*\*\*

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